



Desing and manufacture natural engineered wood flooring

Philosophy

Passion

Our history begins to be written 80 years ago, creating wooden floors for our customers that still endure over time, where the passion for wood is transmitted from generation to generation





Innovation

We develop a revolutionary manufacturing process, where we meticulously analyze each process based on a philosophy of avant-garde work

Compromise

A tree of stems grows only 1cm per year and each tree takes an average of 180 years to reach its adult stage, it is a process that spans entire generations and one of the reasons why our wooden floors are created to be respectful with the environment and certified to meet the most demanding environmental standards.

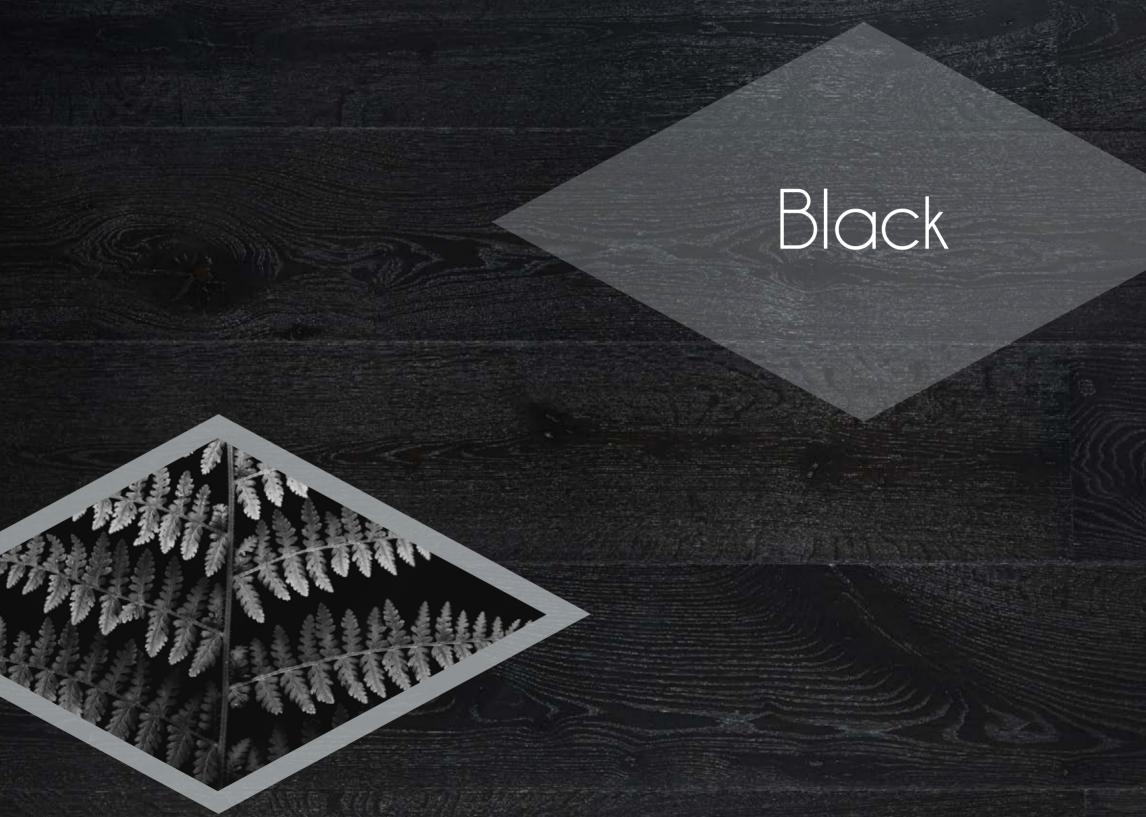
















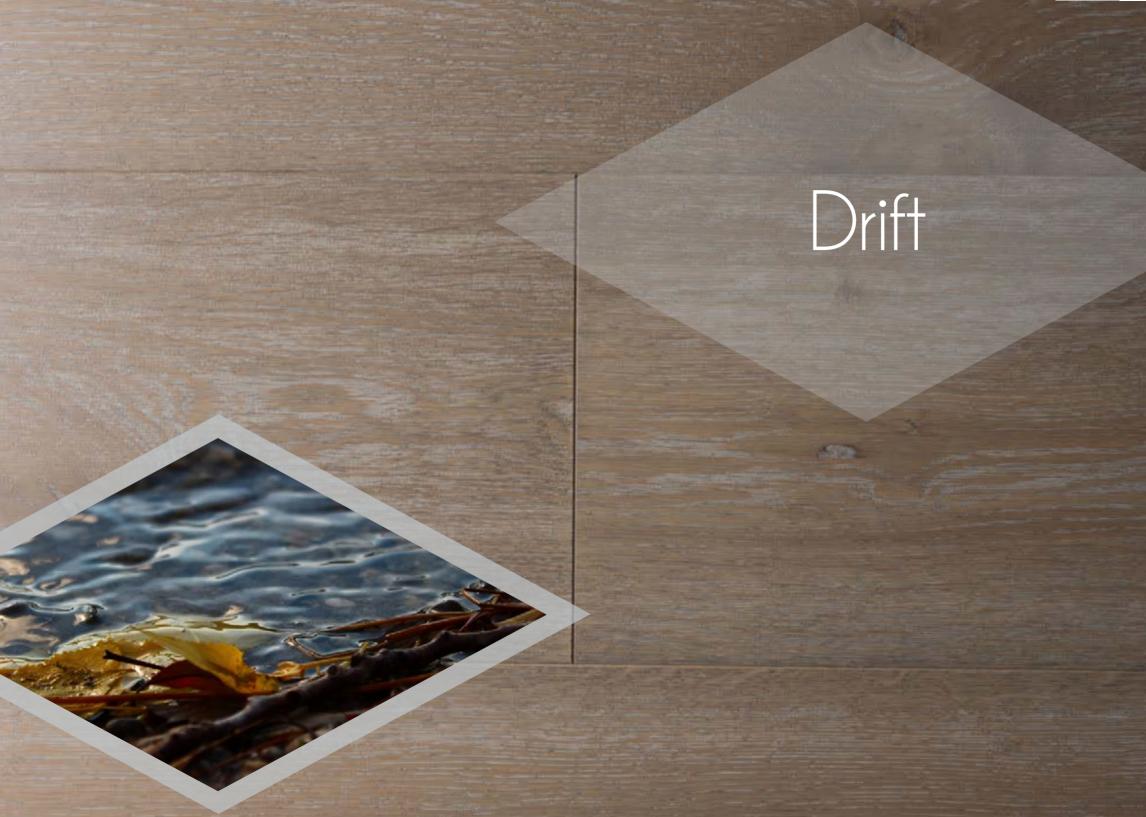
























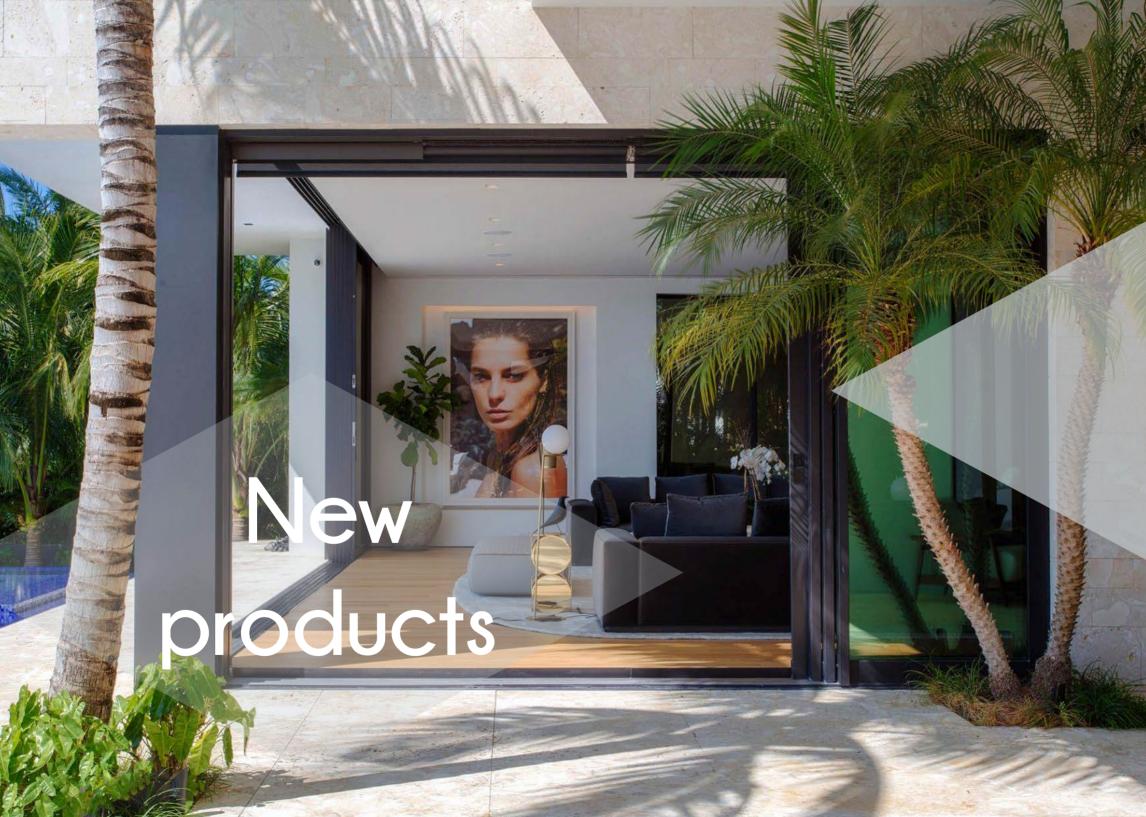




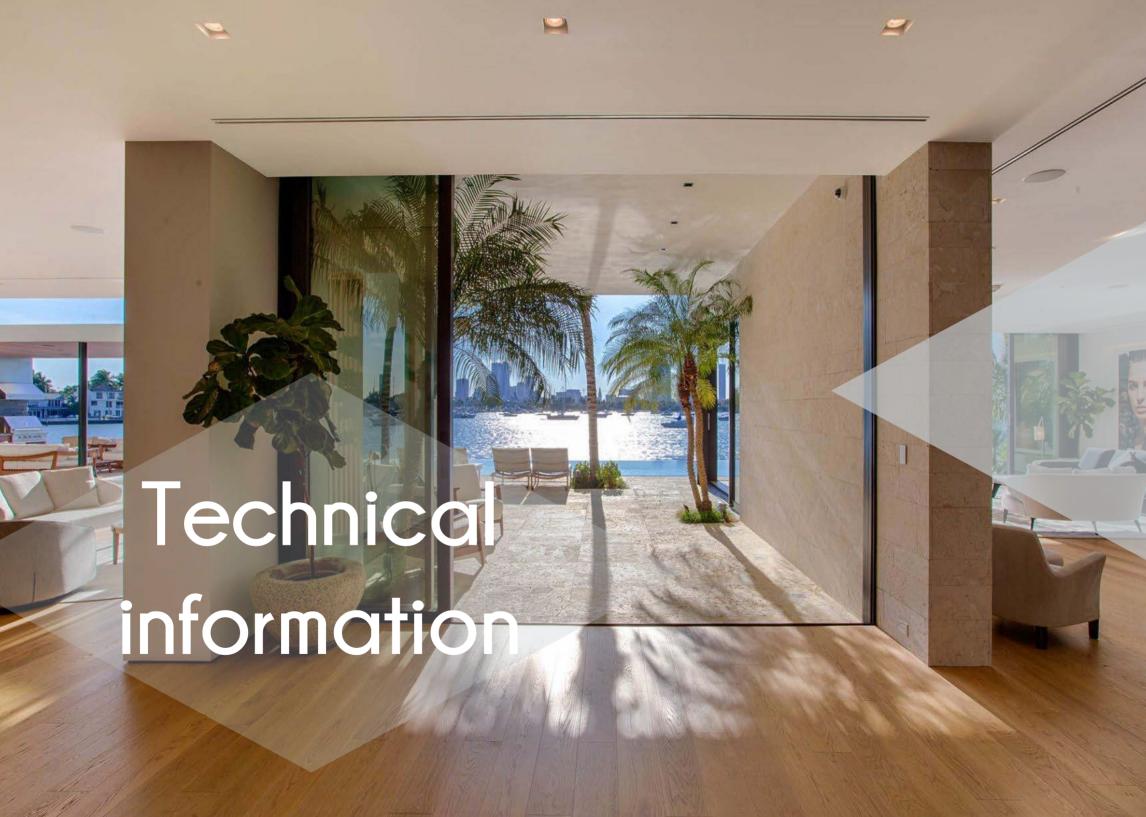












Technical information



Available only in the Atelier collection.

Available in both collections: Atelier and Legend.

Thechnical information Atelier

Product

Multilayer Oak plank

Manufacturing

This product has been manufactured according to the European Standard EN13489.

Dimensions

	Total Thickness (mm)	Top Layer Thickness (mm)	Plywood Thickness (mm)	Length (mm)	Width (mm)
	21	6	15	3050 2450	320 280 280
	19	4		2200 3050	240 320 280
			15	2450 2200	280 240 205 170 140
	16	4	12	2450 2200	240 205 170 140
	14	3	11	2200	188 170 140
	11	2	9	2200	188 170 140

Thechnical information Legend

Product

Multilayer Oak plank.

Manufacturing

This product has been manufactured according to the European Standard EN13489.

Dimensions

	Total Thickness (mm)	Top Layer Thickness (mm)	Plywood Thickness (mm)	Length (mm)	Width (mm)
	21	6	15	3050	320 280
				2450 2200	280 240
				3050	320 280
	19	4	15	2450 2200	280
					240 205
	16	4	12	2450 2200	240
					205
	14	3	11	2200	188



Technical data sheet Diamond

Structure

Structure composed by a birch Phenolic Plywood and Oak Top Layer

Dimensional tolerances (EN 13647)

Length: nominal \pm 0,1% Width: nominal \pm 0,2% Cupping: 0,2% nominal width Banana: 0,1% nominal length

Qualities

Select Rustig

Impact resistance

 \emptyset medium of deep 9,59 mm

Dimensional stability (EN 1910)

Movement ≤ 0,29%

Finished

Glossyness at 10 - 12% / Glossyness at 30%

Formaldehyde emission (EN-120)

E1 < 0.1 ppm

Abrasion resistance (EN-13696)

88% of the lacquered surface after the test.. (Request specified by the norm > 50%)

Resistance to domestic products (EN-13442)

Brightness = 5. Color = 5 (norm specifies that both values must be \geq 3)

Thermal conductivity (UNE-92-202)

0,14W/m°K

Noise & impact isolation (UNE-EN-ISO 140-8)

ΔLw: 17 dB

Fire reaction

Dfl-S1

Profiling system

Tonge & Grove with 2 or 4 sided bevels. | Clic with 2 sided bevels.

Warranty

25 years for domestic use. 5 yars for comercial use. Hygrometric pathologies are excluyed.









Easy installation

Long life

Acoustic insulation

Rdiating floor

Technical data sheet

Luxury

Structure composed by a Birch Phenolic Plywood and an Oak Plank Top Layer, both elements glued with polyvinyl acetate adhesives, being in accordance to the qualification CARB2.

Dimensional tolerances (EN 13647)

Length: nominal $\pm 0.1\%$ Width: nominal + 0.2%Cupping: 0,2% nominal width Banana: 0,1% nominal length

Qualities

Select Rustia

Impact resistance

Ø medium of deep 8,59 mm

Dimensional stability (EN 1910)

Movement ≤ 0.29%

Finished

Atelier: Glossyness at 10 - 12% / Glossyness at 30%

Legend: Natural oil / Glossyness at 10 - 12% / Glossyness at 7 - 8%

Formaldehyde emission (EN-120)









Zero emisions

Acoustic insulation

Structure

Resistance to domestic products (EN-13442)

Atelier: 88% of the lacquered surface after the test.

Legend: 78% dof the lacquered surface after the test...

(Request specified by the norm: result > 50%)

(Request specified by the norm: result > 50%)

Briathness= 5. Color = 5 (norm specifies that both values must be ≥ 3)

Thermal conductivity (UNE-92-202)

Abrasion resistance (EN-13696)

19 y 21mm 0,13W/m°K / 14 y 16mm: 0,14W/m°K.

Noise & impact isolation (UNE-EN-ISO 140-8)

17 dB

Fire reaction

Cfl-S1

Profiling system

Tongue & Grove, beveled 4 sides.

Warranty

25 years for domestic use. 5 years for comercial use. Hygrometric pathologies are excluyed.

Installation

Before the installation, it must be verified that the house has of all its enclosures, that the soleras are perfectly executed (horizontal, referenced levels, etc.). It must be verified that the residual humidity of the hearth is less than 2.5%. (EYE if the installation is carried out on radiant heating the humidity of the hearth should be less than 2%)...

When executing the installation, the necessary expansion joints must be provided, in addition to the mandatory perimeter expansion joint. In the home, an environment between 45% and 65% must prevail, so that the pavement does not modify its humidity and with it its dimensions. If the humidity is not maintained under these conditions, the pavement can deteriorate.



Qualifications BR111 qualities

Wood is a natural product, each tree has its own structure and combination of individual colors. An image or a sample will never provide a complete idea of the finished soil.

The color may vary when exposed to light. As a guide, the darker wood species will get a more golden tone, while the lighter species will get a little darker.

Select

Natural selection with maximum of two healthy knots and two dead ones from 20 to 25mm in diameter repaired, without completely white sapwood, cracks or color variations.



Rustig

Selection with healthy knots up to 70mm and dead to 50mm repaired with putty, repaired cracks, sapwood and color variations.



Design

Imagine, create, dream and make it possible with Design. Create your own floor choosing finish, color and dimensions.







